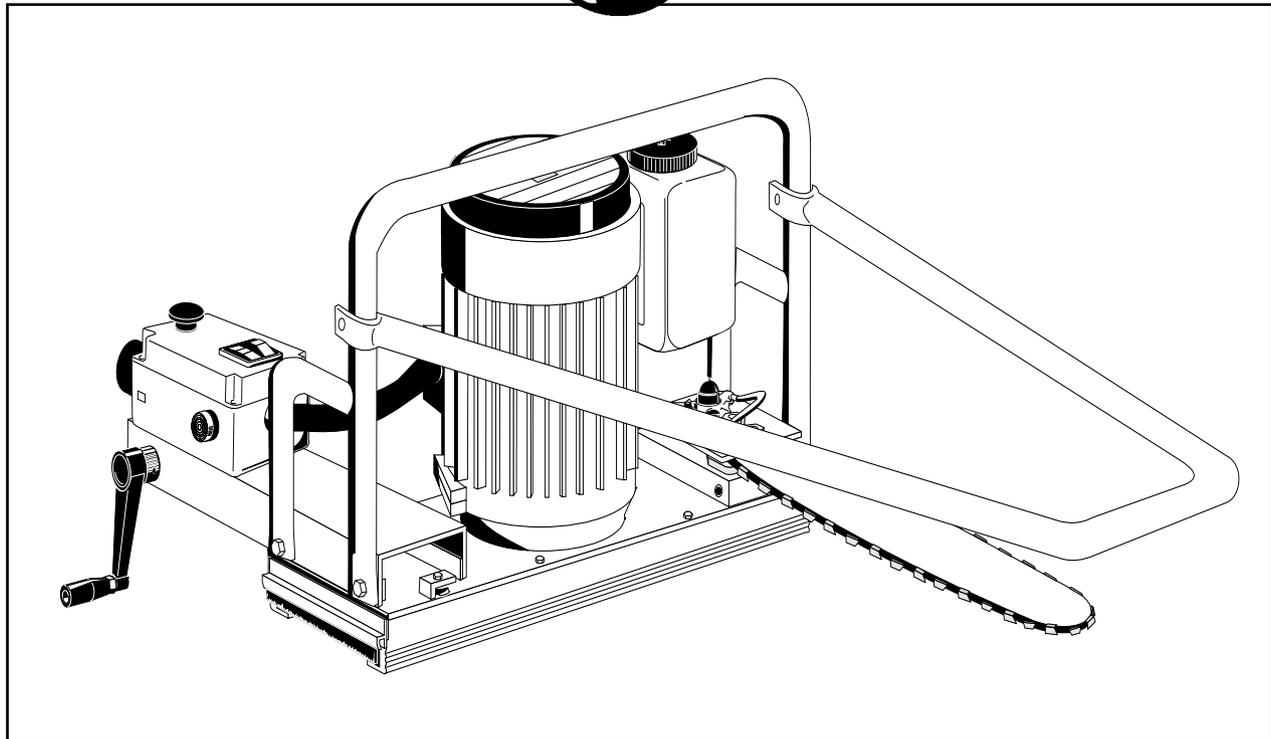


Instruction Manual

E5000 Three-phase electric chain saw



Thank you for choosing a LOGOSOL product.

In 1988, LOGOSOL began making the mini-sawmill, marking the beginning of a steadily developing product programme for small-scale woodworking. Our broad range of machines and accessories enables you to handle the entire job yourself – from felling to the finished product, and includes such tools as chain saws, extensions for long and extra-large logs, timbering accessory, protective equipment and accessories for log handling.

LOGOSOL even manufactures cutting equipment for larger sawmills, such as TOPPKLYVEN, a cutting device mounted over the saw blade, and MÄRGKLYVEN, which splits larger logs before they enter the sawmill. LOGOSOL can also custom design machinery needed to cut large units such as plastic pipes, paper bales and lumber bundles.

Other products include *the SH 230*, a combination plane and building saw which cuts board height and width in a single step. In addition, there is the *PH 200*, a larger machine designed to plane or shape three board sides simultaneously.

Call Logosol and we'll send you information about our entire selection of products. If there is a particular product in which you are interested, we have video films you can watch to see our products in action.

The E 5000 is a powerful, easy-to-use electric chain saw. Do not hesitate to call us here at LOGOSOL with questions and opinions about our equipment. It is our goal that you should join the list of satisfied owners of a LOGOSOL product.

Good luck!



Bengt-Olov Byström
Managing Director and Designer

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Safety rules

- The LOGOSOL E 5000 may only be used for cross cutting in combination with the LOGOSOL mini-saw mill. Incorrect use can cause severe injury. Always concentrate fully and work carefully with the sawing unit.
- Attach support legs under the saw mill guide rail before you attach the sawing unit. Otherwise the saw mill may tip over when there is no load on the log bed.
- Do not wear loose clothing, scarves and the like which can get caught in the saw.
- Always check that the saw is solidly fitted on the guide rail before plugging in the cable. In order to prevent the saw from pitching off the guide rail when started, ensure that both plastic strips attach firmly to the guide rail flange.

- Check that the electric cable runs free along the entire sawing bed. Do not step on the cable.
- Turn the saw off after each cut.
- In order to prevent unauthorized use, never leave the saw unattended when plugged in.
- Pull the plug out
 - before replacing, adjusting and cleaning the chain, or carrying out any other maintenance.
 - before touching any moving parts.
 - before removing the saw from the saw mill.



For your own safety, read all safety precautions carefully and do not start the machine before you have understood all of them. Do not allow persons who have not read the safety instructions to operate the machine. You should also read the instruction manuals for the LOGOSOL sawmill.



Use approved hearing protection and safety glasses. Even short exposures to high-frequency sounds can damage your hearing.

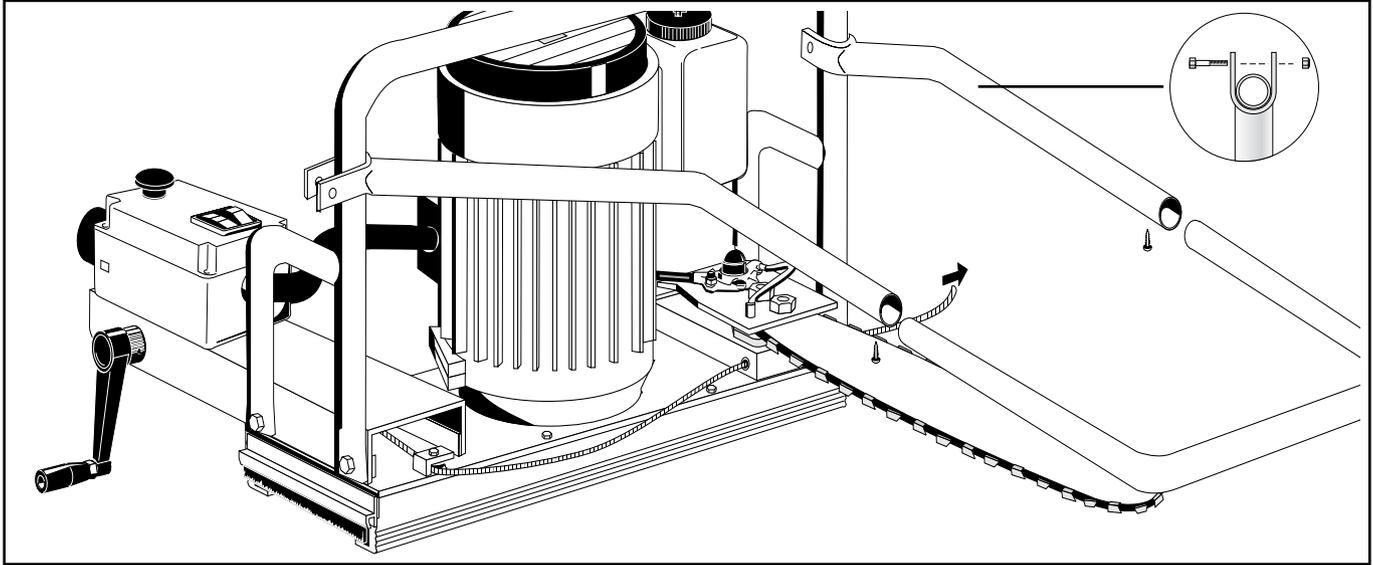


Use gloves when you work with the chain, as there is a danger of cutting yourself.



Rotating saw chain: do not insert fingers under the chain protective cover or past the saw mill guide rail. Always stand behind the control arm while sawing.

Assembly



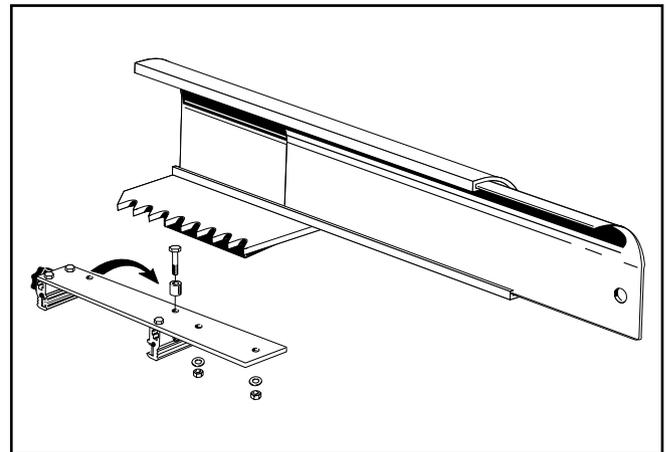
Fit the control arm to the electric saw using four M6x20 bolts and nuts. First loosen the protective yoke. Then place the control arm in position and push two bolts through the protective yoke, the control arm and its mount, tightening the nut on the inside. Use two more bolts to fasten the other side of the control arm. To tighten, use two 10 mm cap keys.

Fit the junction box at the end of the control arm, using a Phillips driver.

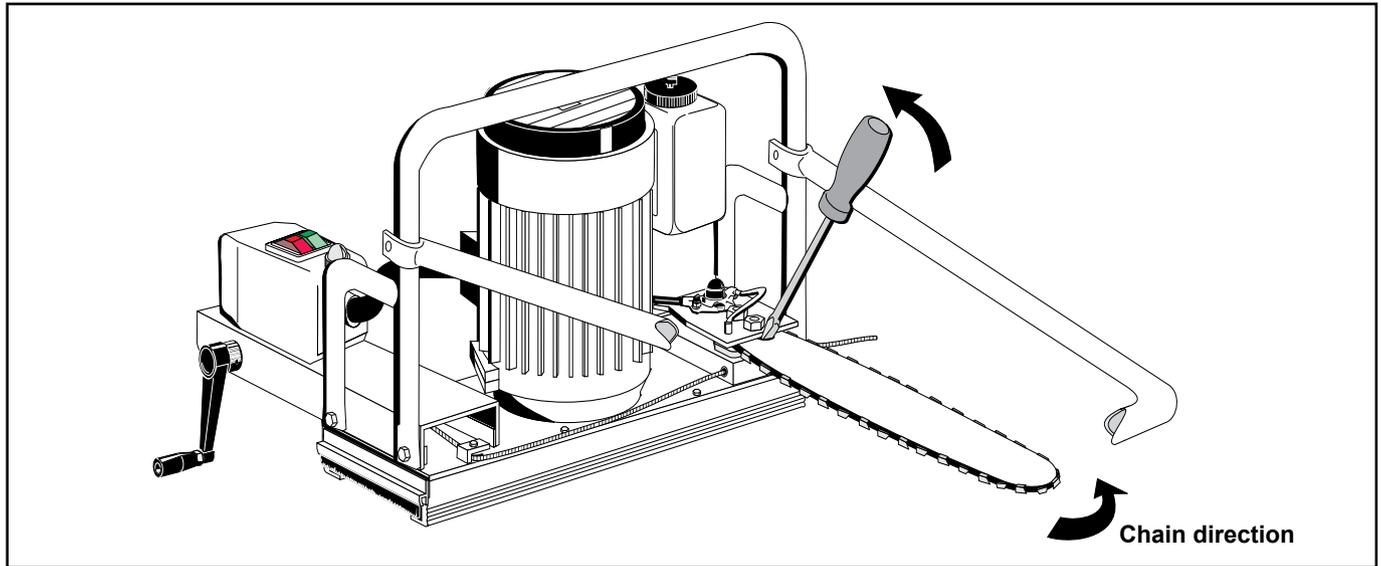
Fit the protective bail to the protective yoke as shown above. Use two M6x40 bolts and nuts and tighten using two 10 mm cap keys.

Starting at the line winder, thread the feed line through the pulley and on through the hole in the bearing housing. Then tie a knot in the line end to fasten it in the log dog.

Move the attachment for the feed line on the saw mill log dog. Replace the rear M6x16 bolt holding the slide with a longer M6x25 fitted with a sleeve as shown below. The feed line should run straight back to the bearing housing



Assembling bar and chain



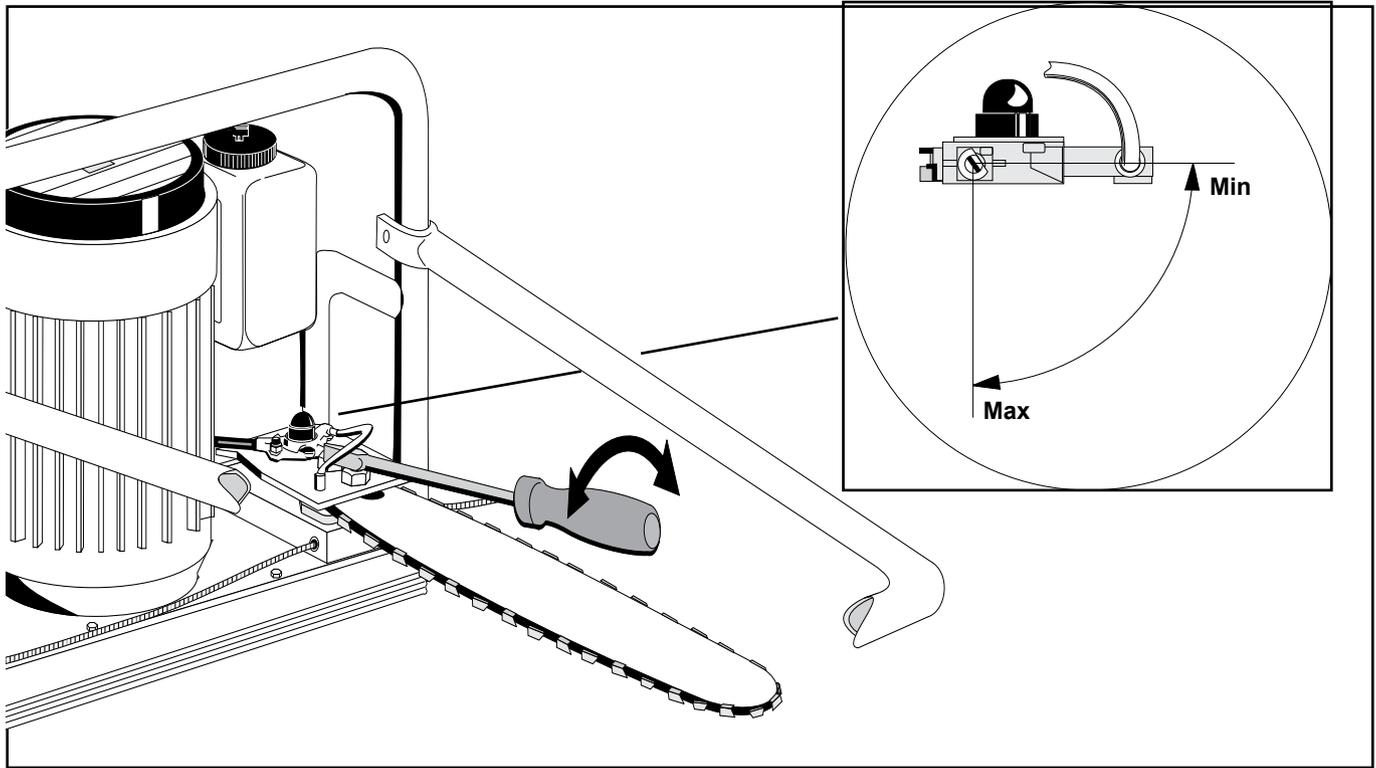
First check that the unit is unplugged. Then remove the bar nuts and the bar plate. Fit the bar and chain and return the bar plate to its place.

Check that the bar abuts the spacers and isn't caught on wood chips or the guiding flange for the pin bolts. Check also that the chain runs correctly and that it lies all the way around the drive gear.

The chain is tensioned by pulling the bar outwards by hand as the bar bolts are tightened. If this is not enough, use a screwdriver as a lever by inserting it in the hole in the bar, levering outwards carefully as the bolts are tightened.

If it is not possible to pull a whole chain tooth out of the bar using the index finger and the thumb, the chain is too tight. A chain that is too tight will increase wear on both chain and bar.

Chain lubrication



Because of the large motor effect, the oil pump is set at maximum when the chain saw is delivered. While the oil flow can be reduced, remember that there is only a quarter turn between max. and min. settings.

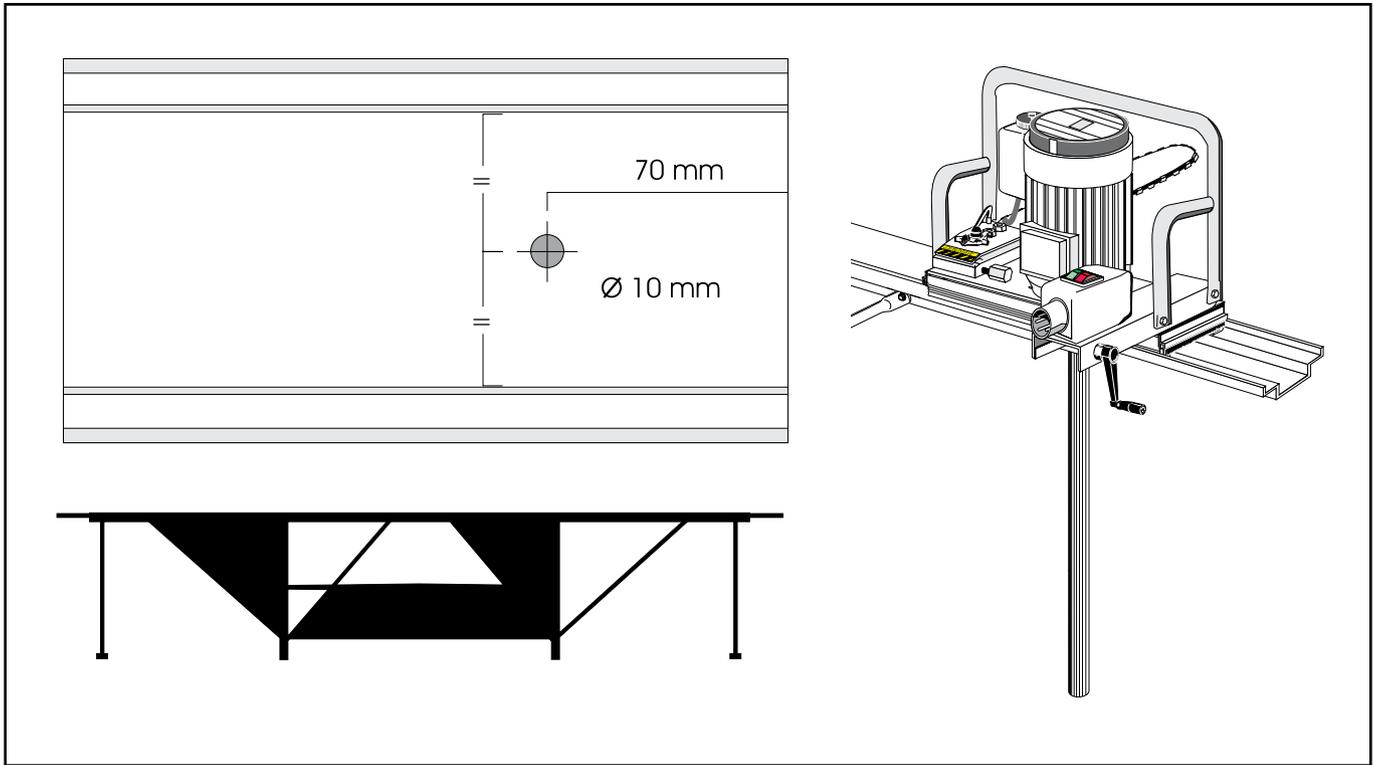
Never run the saw without chain oil. Should the oil flow be broken, the chain will soon be damaged. Once the lubrication system is empty, it takes 30 seconds before oil once more reaches the chain.

Do not allow the cutting equipment to overheat during operation.

After some use, the colour on the bar will flake off, revealing the blue-coloured, induction tempered wearing surface. This is normal and not a sign of unusual wear.

It is absolutely essential that you use a high quality oil, one with excellent lubrication characteristics and good adhesion. Oil lacking the latter will tend to be thrown off at the bar tip rather than staying on the chain. You can test the adhesion of your oil yourself by placing a drop between the index finger and the thumb, pressing them together for a few seconds and then drawing them apart slowly. At about 3-4 cm, there should be a thick web of oil threads between the fingers.

Frame support



Fit the support legs to the ends of the saw mill guide rail as shown above. If the ground is loose, the saw mill and the struts ought to be attached to a wooden frame in order not to sink into the earth.

Adjust the leg length by loosening the nut in the guide rail and turning the leg. The legs should neither pull down nor push up on the guide rail, only holding it firmly in its unloaded position.

For older model saw mills you'll have to drill the leg fastening hole yourself. (Model purchased before September 1995)

Control light and electric system

When current is flowing to the saw, the control lamp will shine faintly. In strong sun light, you'll need to shade it to see its light. As you saw, the lamp will be fully lit when you reach maximum motor effect. For the E 5000, this will occur around 10 kW or 13.5 HP. In other words, it is possible to exceed the power rating considerably over shorter periods without damaging the motor.

The motor is fitted with a thermal overheating cut-off. Should the temperature in the motor winding be too high, the motor will stop and will not start again until it has cooled off.

The chain should run counter-clockwise or towards the sawing unit on the cutting side of the bar. If at delivery or after cable replacement, the motor runs in the wrong direction, reverse it by turning the phase inverter (two pins on a white plastic disk) in the saw electric connection using a large, flat screwdriver.

Always use as short a power feed cable as possible in order to avoid voltage drops. Normal cable conductor area must be at least 2.5 mm². However, should a cable exceeding 50 m in length be required, the conductor area must be at least 4 mm². Too low voltage can lead to diminished motor effect and damage to the electrical equipment.

Only persons with the proper credentials should make repairs or adjustments to the electrical equipment, as a wrong connection can endanger lives. Be sure the machine is unplugged before carrying out any work on the electrical system.

Cutting equipment

Because of the high motor effect, it is essential to stop sawing if the chain gets dull. It only takes a few seconds of work with a dull chain to cause heavy wear on the bar and to overheat the chain, making it impossible to sharpen it again.

A practical step is to have several freshly filed chains on hand before beginning work. This way you can replace a dull chain as needed without dismantling the saw. An alternate method is to have a folding chain file stand available.

Remember that different chain types cause different wear on the drive gear. Using a new Picco-chain on a worn drive gear increases the risk for chain breakage. The same is true if a Picco-chain is used with a drive gear previously used with a standard chain. In order to reduce the chain breakage risk, always change drive gear when you change chain type.

A good solution is to buy a complete cutting set consisting of a drive gear, a bar and four chains. If you then rotate the chains frequently and turn the bar each time you change chain, the whole package will wear evenly. The procedure will also ensure that the equipment will last longer.

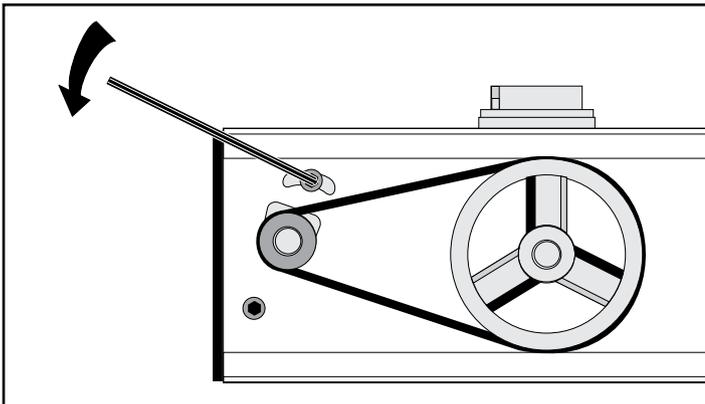
Replacing the drive gear: Remove the bar nuts. Lift off the cover plate and the cutting equipment. Remove the plastic cap on the top nut and remove it using a 17 mm cap key. Grasping the drive belt under the saw, lift out the oil pump drive gear. Do not use tools that can damage the equipment. Be sure you turn the flange on the oil pump drive gear downwards when you reassemble the saw.

Maintenance

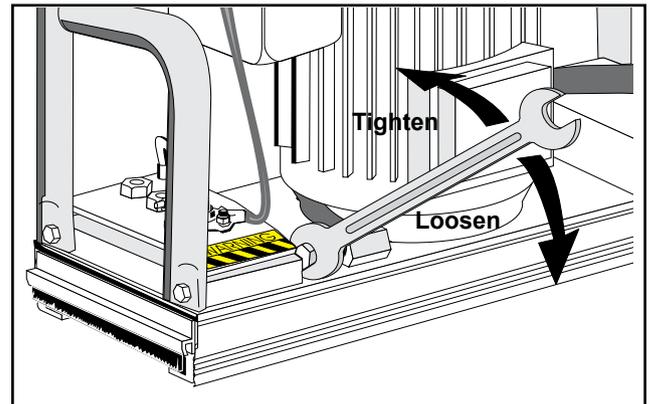
The electric saw is simple to take care of. The maintenance required is listed below. Be sure the machine is voltage-free before you take it from the guide rail or do any work in the vicinity of moving parts.

- Make sure that there is always chain oil in the container when sawing.
- Remove chips and filings that may be stuck in the chip ejector.
- Make sure there are no chips between the spacers and the bar during assembly.
- Check that the feed line runs correctly around the pulley and onto the line winder.
- Chips can fill the line hole at the gear housing. This can be prevented by making a simple knot in the line at the logdog. This knot will then clean the hole out at each cut.
- It is important that the line and winder function easily so that the saw can be pulled back smoothly. Lubricate the plastic gears with silicon spray.
- Make sure the slide does not get clogged with chips. If needed, clean it out with a flat screw driver. You should also lubricate the sliding rails with silicon spray or something similar.
- While the E 5000 can stand rain and moisture, if you aren't using the saw, it should be covered over or kept indoors.

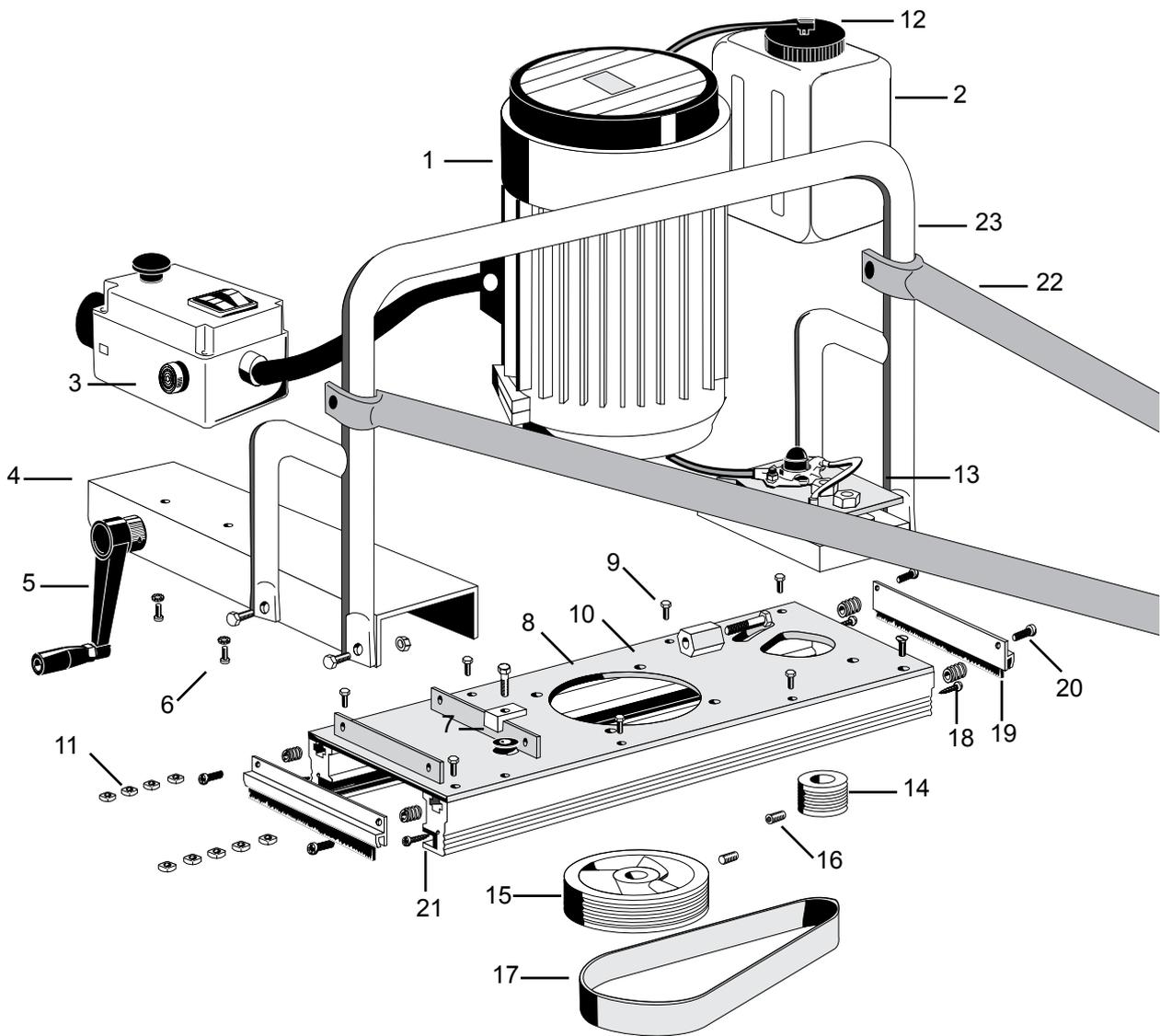
Belt tension



Under normal use, the Poly V-belt should last for many years. However, after some use, it may need to be tensioned in order to prevent slipping under use. For the longest working life possible, the belt should be tightened only until it engages.



Instructions: Tip the saw on its side and loosen the gear bolts on the underside. Use a 6 mm hex-wrench to loosen them about one turn. Then adjust the belt tension using the setting bolt resting against the gear housing. Finish by retightening the gear bolts well.



Schematic

Parts list

Key Schematic

| | Art. no. |
|-------------------------------------|---------------------|
| 1. 5 kW motor | 9999-000-6095 |
| 2. Oil container | 9999-000-6052 |
| 3. Junction box, complete, 5 kW | 9999-000-6075 |
| Control lamp | 9999-000-6078 |
| 4. Control arm | 9999-000-6070 |
| 5. Line winder, complete | 9999-000-6071 |
| 6. Phillips bolts, M5x12 | 9999-000-6079 |
| 7. Line pulley | 9999-000-6048 |
| Pulley bracket | 9999-000-6047 |
| 8. Bottom plate | 9999-000-6058 |
| 9. Hex bolt, M6x16 | 9007-319-1290 |
| 10. Belt tensioner M8 x 40 | 9999-000-6059 |
| 11. Square nut, M6 | 9222-068-0900 |
| 12. Oil cover with strainer | 9999-000-6054 |
| Oil hose, black | 9999-000-6034 |
| 13. Gear housing and bar attachment | see parts schematic |
| 14. Belt pulley, 15/40 | 9999-000-6025 |
| 15. Belt pulley, 28/125 | 9999-000-6026 |
| Wedge | 9999-000-6027 |

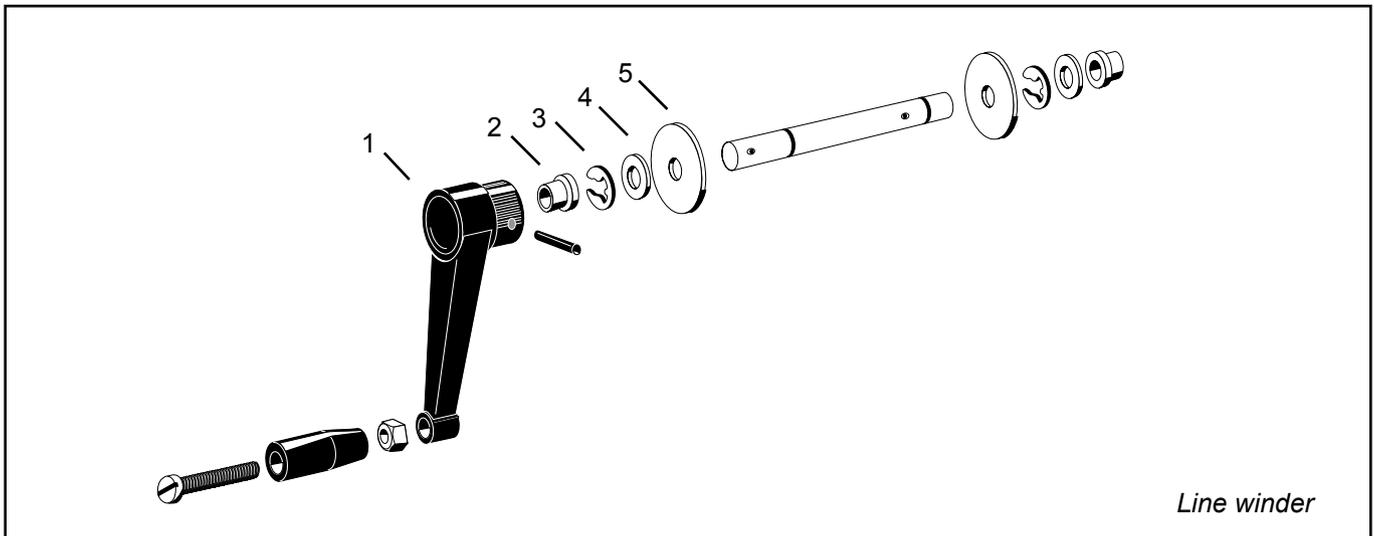
Art. no.

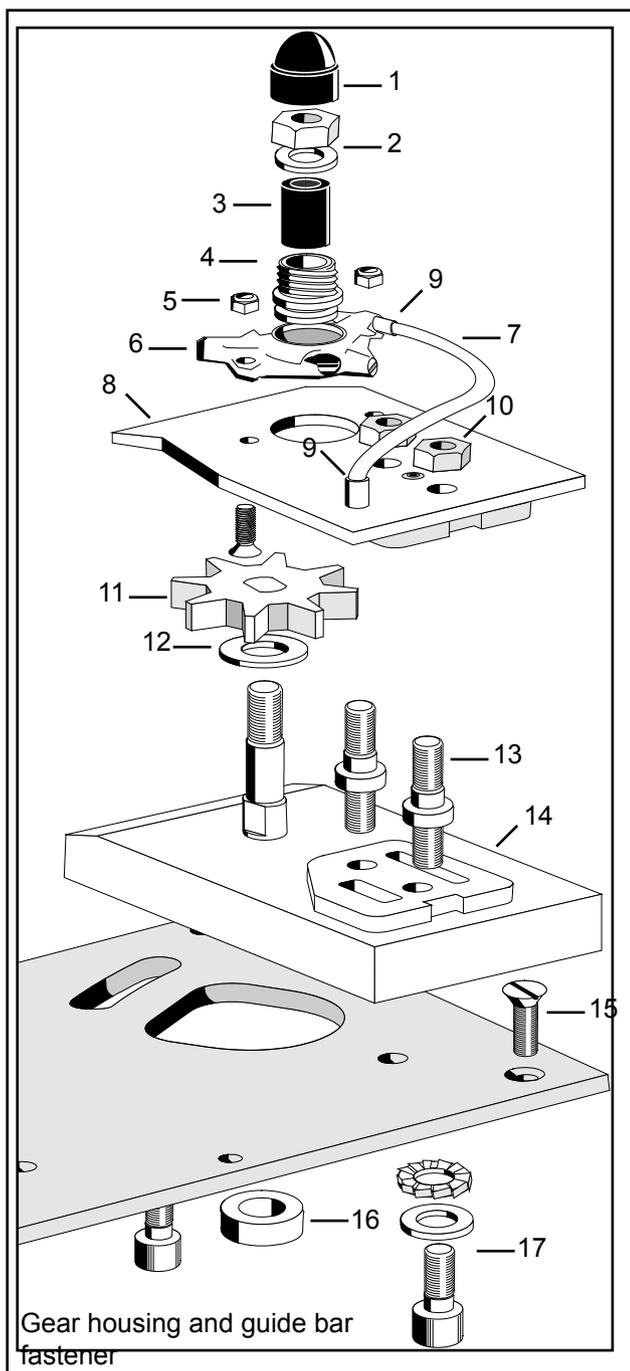
| | |
|----------------------------|---------------|
| 16. Belt pulley lock screw | 9999-000-6046 |
| 17. Poly V-belt | 9999-000-6000 |
| 18. Lining thread, ISM M5 | 9999-000-6063 |
| 19. Guide rail brush | 9999-000-6050 |
| 20. Phillips bolt, M5x12 | 9999-000-6079 |
| 21. Slide holder | 9999-000-6033 |
| Plastic glide strips | 9999-000-6035 |
| Metal screw, RXS 3.5x13 | 9099-021-2400 |
| 22. Protective bail | 9999-000-6056 |
| Hex bolts, M6x45 | 9007-319-1420 |
| 23. Protective yoke | 9999-000-6055 |
| Flange bolt, M6x20 | 9018-346-1320 |
| Flange lock nut, M6 | 9214-352-0900 |

Key Schematic

| | Art. no. |
|-----------------------------|---------------|
| 1. Winder, compl. with axle | 9999-000-6071 |
| 2. Plastic bushing | 4510-723-2600 |
| 3. Lock washer | 9455-621-0750 |
| 4. Cover washer | 4510-723-4602 |
| 5. Nylon washer | 4510-723-4603 |
| Feed line | 9999-000-6010 |

Art. no.





Key Gear housing and bar fastener Art. no.

| | | |
|-----|-------------------------------|---------------|
| 1. | Plastic cap | 9999-000-6030 |
| 2. | Lock nut, M10 | 9214-320-1305 |
| | Flat washer | 4510-723-4602 |
| 3. | Rubber bushing | 9999-000-6069 |
| 4. | Oil pump drive | 9999-000-6021 |
| 5. | Phillips bolt, M5x16 | 9999-000-6002 |
| 6. | Lock nut, M5 | 9214-320-0700 |
| | Oil pump | 9999-000-6020 |
| 7. | Oil pipe, transparent | 9999-000-6036 |
| 8. | Cover plate | 9999-000-6024 |
| | Guide bar plate, upper | 9999-000-6023 |
| 9. | Nipple | 9999-000-6018 |
| 10. | Guide bar nut | 0000-955-0801 |
| 11. | Chain drive | 1207-642-1310 |
| 12. | Shims, 0.5 mm | 9999-000-6068 |
| 13. | Guide bar bolt | 9999-000-6040 |
| 14. | Gear housing, axle, bar bolts | 9999-000-6072 |
| | Guide bar plate, lower | 9999-000-6022 |
| 15. | Recessed bolt, M6x16 | 9999-000-6062 |
| 16. | Spacer ring | 9999-000-6044 |
| 17. | Hex bolt, M8 | 9045-319-1880 |
| | Flat washer, 8 mm | 9291-021-0180 |
| | Lock nut, 8 mm | 9999-000-6043 |

Technical specifications

Effect, E 5000

Rated effect 5 kW / 220V 4,4 kW)
Maximum effect app. 10 kW / 220V 8 kW

Electric equipment SE version

Mains feed 50 Hz 400 V 16 A, 3-phase
Insulationclass IP 54

Electric contact CEE system (round), 16A, with phase inverter.

Other Contactor operation with help relay.
 Temperature sensors in windings.
 Control lamp for max. effect.

Power transfer Poly V-belt

Chain speed 22.5 m/s (Chain maker recommendation)

Noise levels Acoustic pressure
 no load 97.0 dB(A)
 under load 102.0 dB(A)
 Acoustic power, L_{wA} 113.0 dB(A)

Dimensions Height 0.46 m
 Length 0.55 m
 Width 0.49 m
 Weight 32 kg

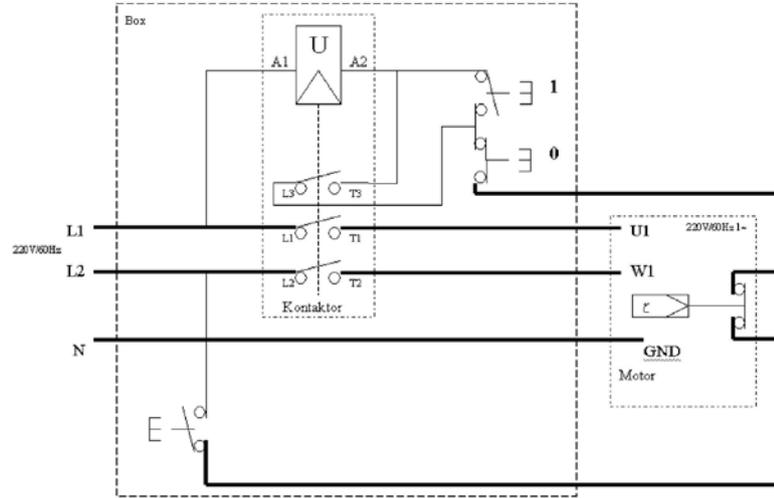
Accessories 25 m electric cable, 2.5 mm² 9999-000-6801
 Contact, CPE 416-6 9999-000-6090
 Extension cord socket, CPE 416-6 9999-000-6091

Circuit diagram

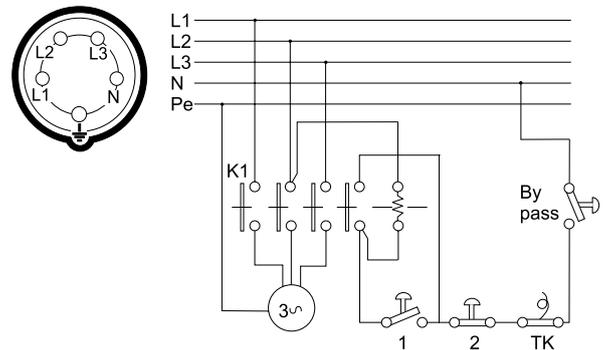
Circuit diagram 400V (220V see last page)

Current Swedish rules require that the saw be connected using a 5-lead cable of which one must be an earth connection. Only persons with the proper credentials should make repairs or adjustments to the electrical equipment, as a wrong connection can endanger lives. Be sure the machine is unplugged before carrying out any work on the electrical system.

Circuit diagram US-version 220 V



Circuit diagram SE-version 400 V



Logosol Sawmill equipped with
E 4000 / E 5000 / E 8000



Declaration of Conformity

Product: E 4000 ref. no. 6602-000-0100
E 5000 ref. no. 6601-000-0005
E 8000 ref. no. 6603-000-0050

The manufacturer, Logosol AB, Industrigatan 13, S-871 53 Härnösand, Sweden, tel. +46 611 18285, hereby declares that the electric saw units E 4000, ref. no. 6602-000-0100, E 5000, ref. no. 6601-000-0005, and E 8000, ref. no. 6603-000-0050, are manufactured in accordance with:

Machinery Directive 98/37/EG, EMC directive 2004/108/EG, and LVD-directive 2006/95/EG,

and that it is manufactured in accordance with the following harmonized standards: EN ISO 12100-1, -2:2003, EN 60204-1:2006, EN 61000-6-1, -3.

The electric saw units E 4000, E 5000 and E 8000 may only be used as saw units on Logosol's sawmills M5, M6 and M7.

A handwritten signature in black ink, reading 'Bengt-Olov Byström'. The signature is written in a cursive style with a large initial 'B'.

Härnösand, 26 February 2008
Bengt-Olov Byström, Managing Director

English

 **LOGOSOL**

Swedish wood processing products

LOGOSOL AB, Sverige

Industrigatan 13 SE-871 53 Härnösand
Telefon 0611-182 85 Telefax 0611-182 89

LOGOSOL Inc, USA

P.O. Box 660 Madison Mi 391 30
Phone 601-856 18 89 Fax 601-856 95 35

info@logosol.com www.logosol.com

E5000-001025-002

